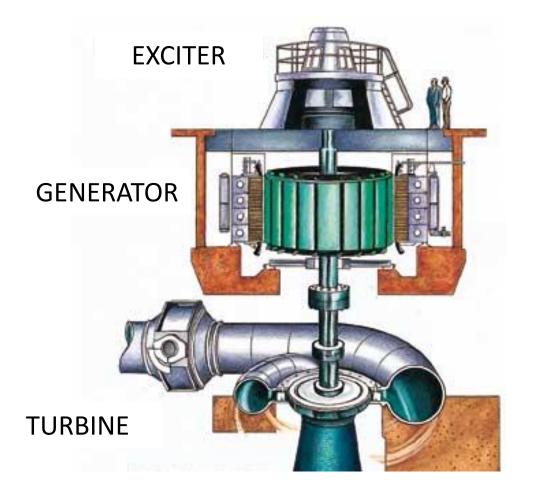
# Synchronous Generators

Jan 2020



## Synchronous Generators

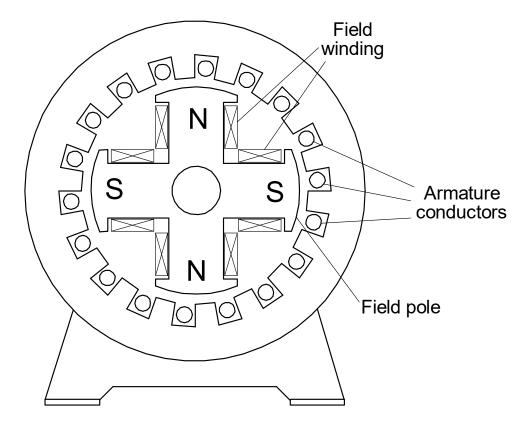


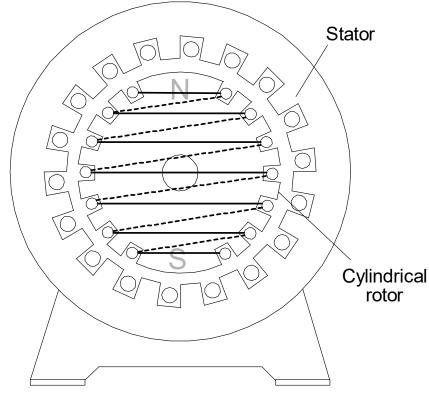
- Synchronous generator is the common type used in generating stations
- It runs at constant speed and generates constant frequency output
- The filed poles are on the rotor side and the armature is on stator side
- The armature winding is placed in the slots on stator core
- Field poles are excited with a dc supply
- DC supply to the filed poles are given through a pair of slip rings

## Types of Construction

#### **Salient Pole type**

#### **Cylindrical Rotor type**

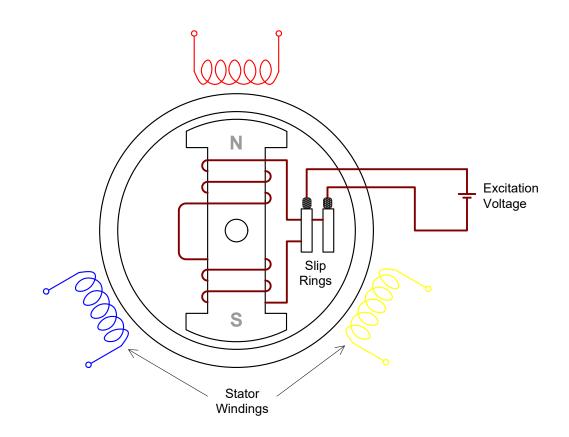






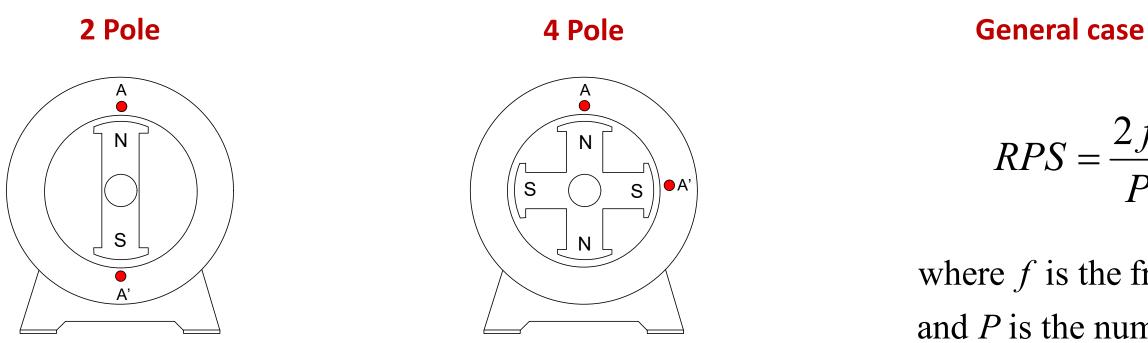
# Why Armature on Stator?

- Power in the field system is much less compared to the generated power, which is easily handled by the slip rings.
- When the armature is on the stator side, generated power is directly taken out without the help of slip rings.





# **Relation between Speed and Frequency**

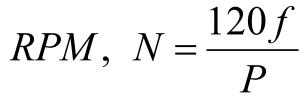


1 revolution per second (*RPS*) makes 1 Hertz

1 revolution per second (*RPS*) makes 2 Hertz

 $RPS = \frac{2f}{P}$ 

#### where *f* is the freuency and *P* is the number of poles

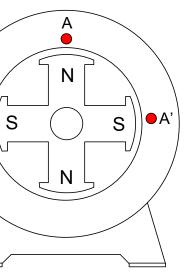




# Synchronous Speed

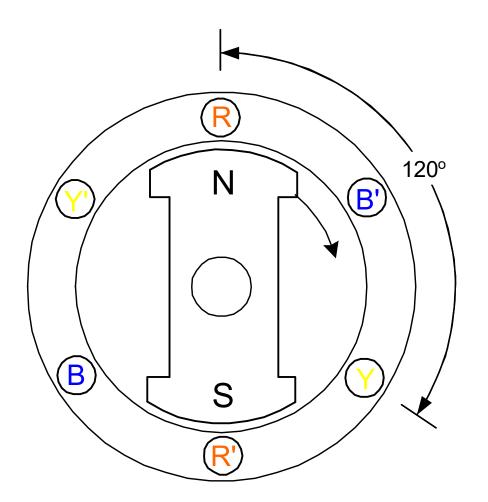
Synchronous speed is the speed at which the generator should run to produce a constant frequency

Number of cycles per revolution 
$$= \frac{P}{2}$$
  
Revolution per second  $= \frac{N}{60}$   
Cycles per second  $= \frac{P \times N}{2 \times 60} \implies f = \frac{P \times N}{2 \times 60}$   
RPM,  $N = \frac{120 f}{P}$ 



#### *f* - freuency *P* - number of poles N - speed in RPM

## Three Phase Generator

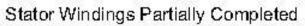


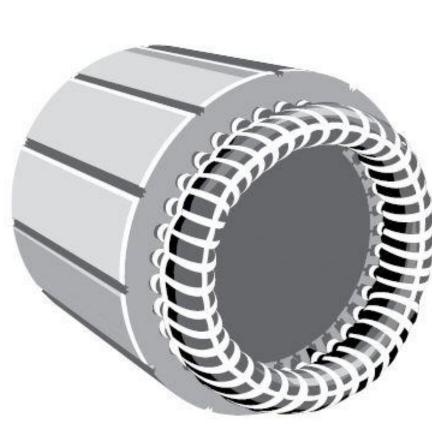
- There will be three sets of similar windings
- Windings are placed 120 degrees apart
- Practically each phase winding will be distributed across several slots



## **Practical Winding**





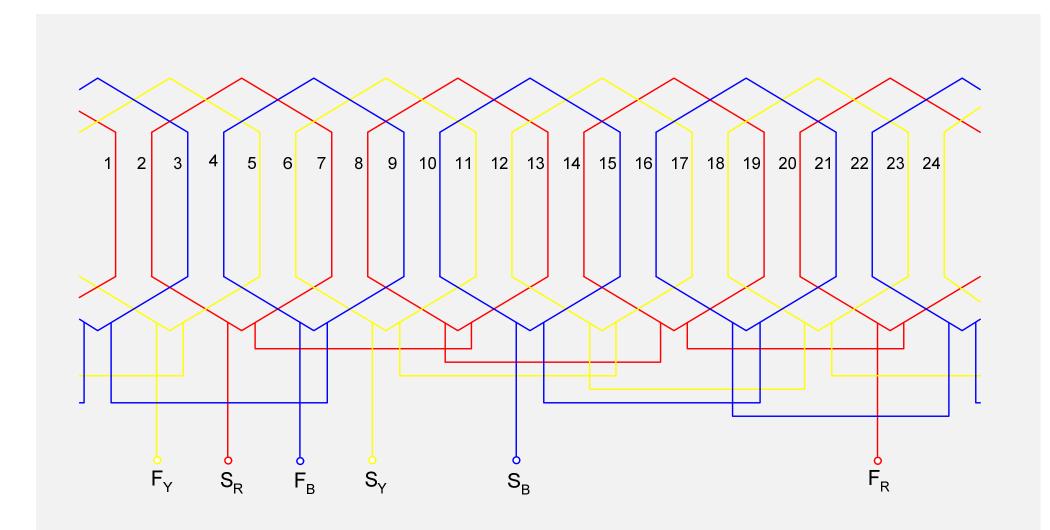




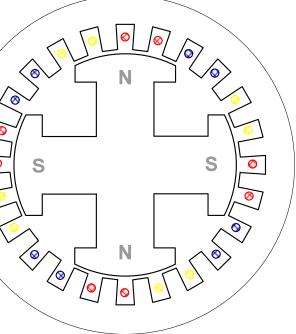
Stator Windings Completed



## Single Layer Winding



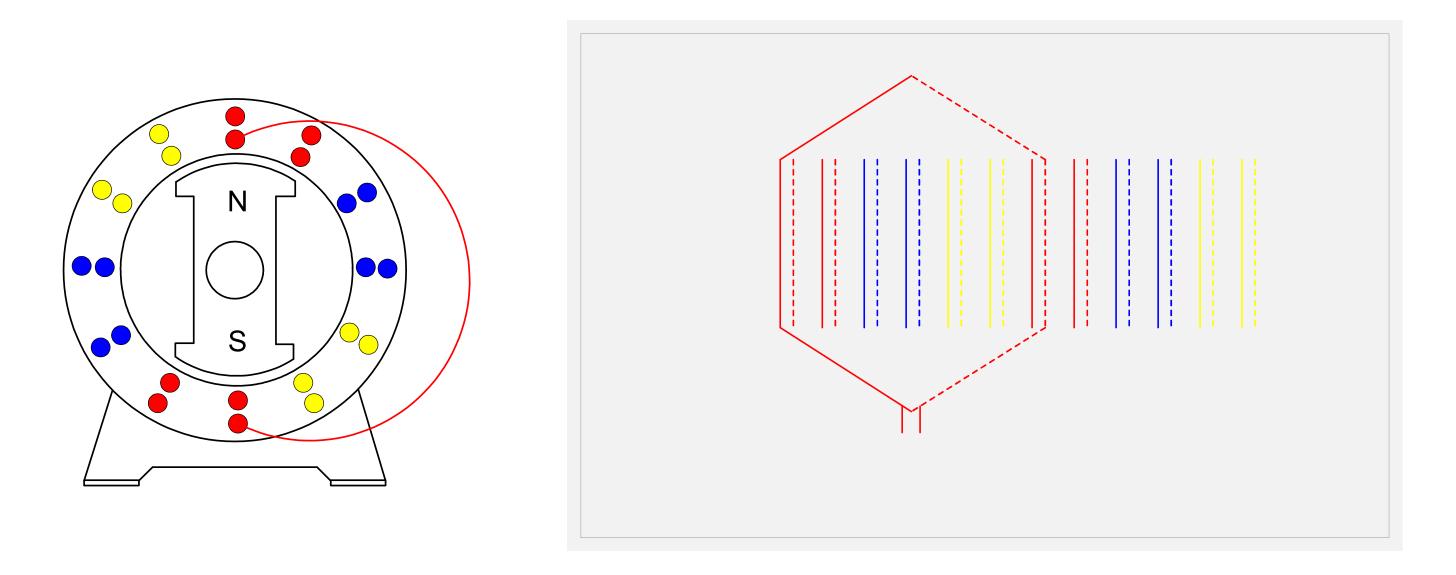
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# Winding example (Full pitch)

No of poles: 2, No of slots: 12, Double layer  $\rightarrow$  Slots/pole/phase = 12/(2x3) = 2

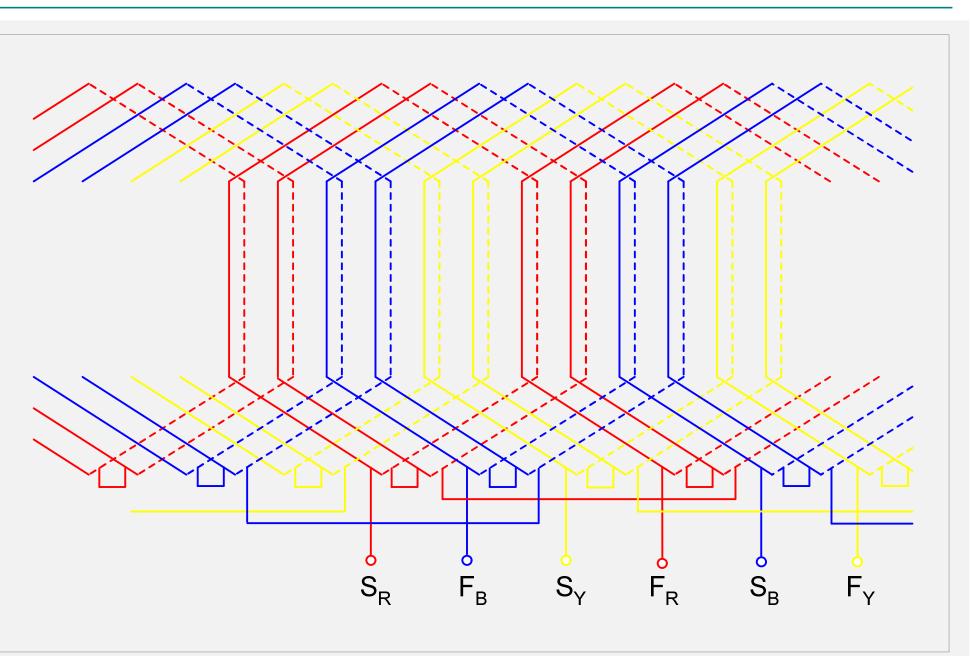






# Winding example (Full pitch)

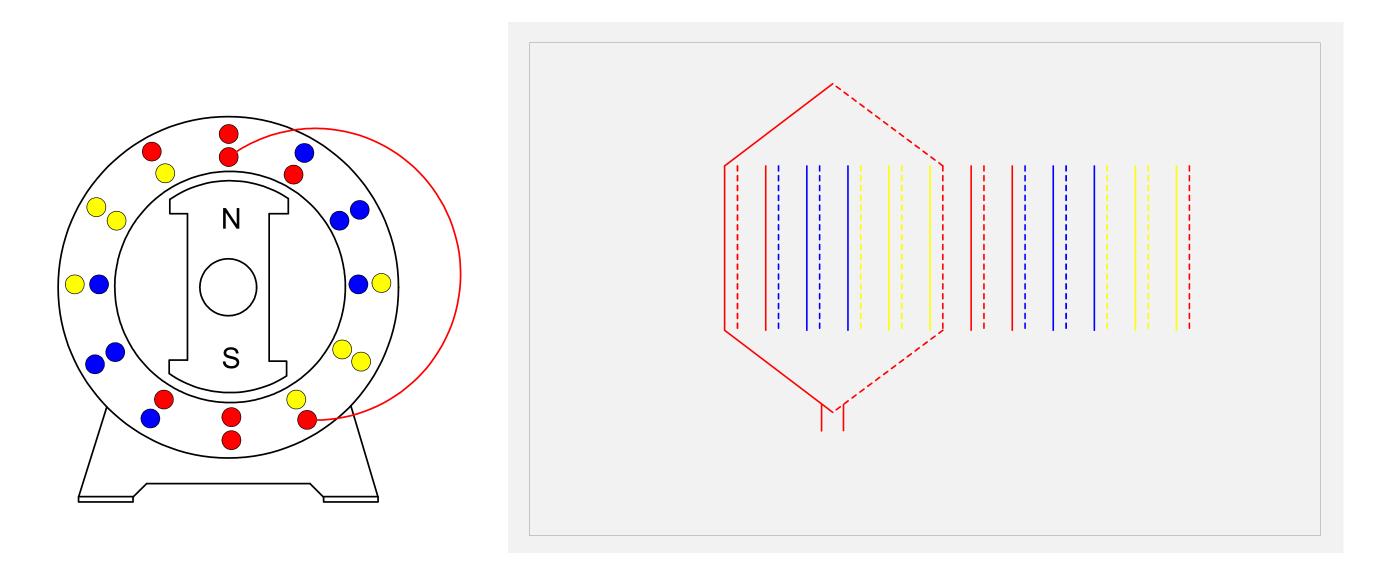
3 phase 2 pole 12 slot Double layer winding





# Winding example (Short Chorded)

No of poles: 2, No of slots: 12, Double layer  $\rightarrow$  Slots/pole/phase = 12/(2x3) = 2

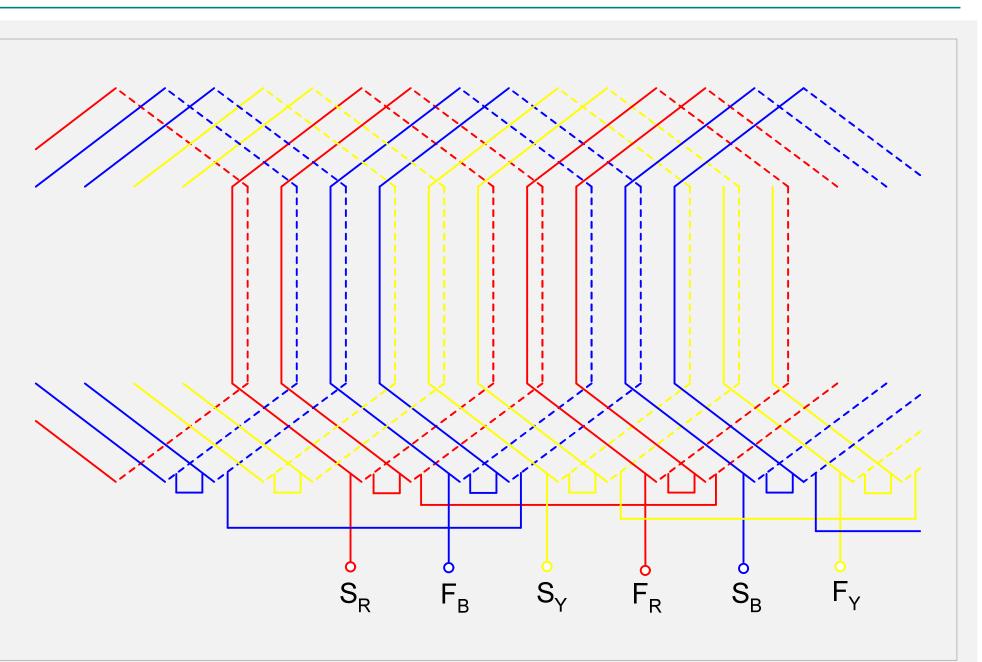






# Winding example (Short Chorded)

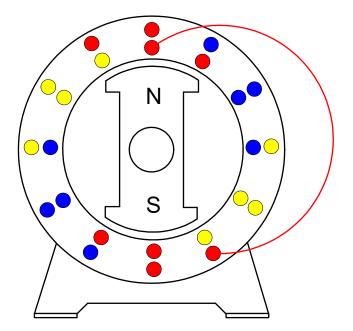
3 phase 2 pole 12 slot Double layer winding





## Features of Short Chording

- □ Saves copper in end connections
- □ Improve wave shape (reduce harmonics)
- □ Reduce losses both copper loss and core loss
- Reduced voltage compared to full pitch



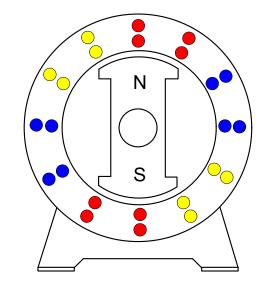


# Slot Angle

Slot angle =  $\frac{180}{\text{Slots/pole}}$ 

In this case (2 pole, 12 slot):

Slot angle 
$$=\frac{180}{6} = 30^{\circ}$$



For a 4 pole 36 slot machine:

Slot angle 
$$=\frac{180}{9} = 20^{\circ}$$

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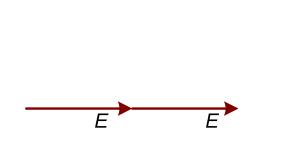
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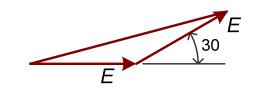
## Pitch Factor

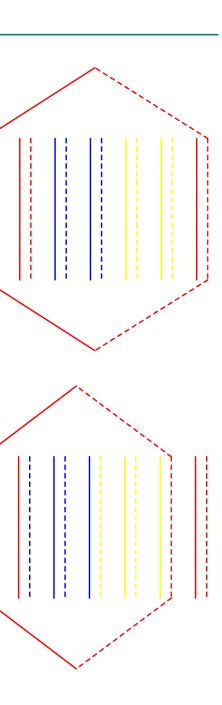
Let the voltage induced in a conductor is EIf the coil is full pitched, Total induced voltage in a coil = 2E

If the coil is short pitched by an angle  $\alpha$ 

Total induced voltage =  $2 \text{ E} \cos \frac{\alpha}{2}$ 







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Let the voltage induced in a conductor is E

If the coil is full pitched,

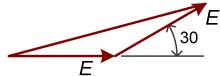
Total induced voltage in a coil = 2E

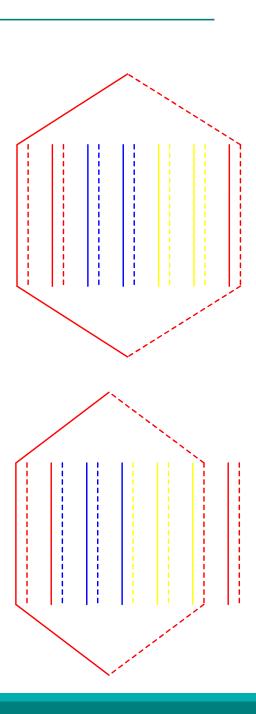
If the coil is short pitched by an angle  $\alpha$ 

Total induced voltage = 
$$2 E \cos \frac{\alpha}{2}$$

Pitch factor,  $K_c = \frac{\text{Resultant emf of chorded coil}}{\text{Resultant emf of full piched coil}}$ 

$$=\frac{2E\,\cos\frac{\alpha}{2}}{2E}=\frac{\cos\frac{\alpha}{2}}{2}$$







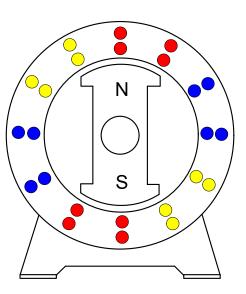
## **Distribution factor**

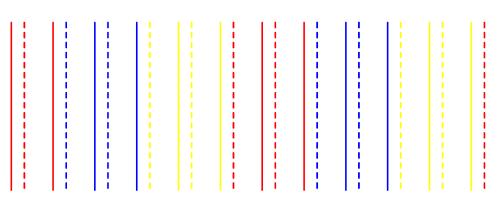
Distribution facor,  $K_d = \frac{\text{emf with distributed winding}}{\text{emf with concentrated winding}}$ 

Slot angle,  $\beta = \frac{180}{\text{Slots/pole}}$ 

*m* = Slots/pole/phase

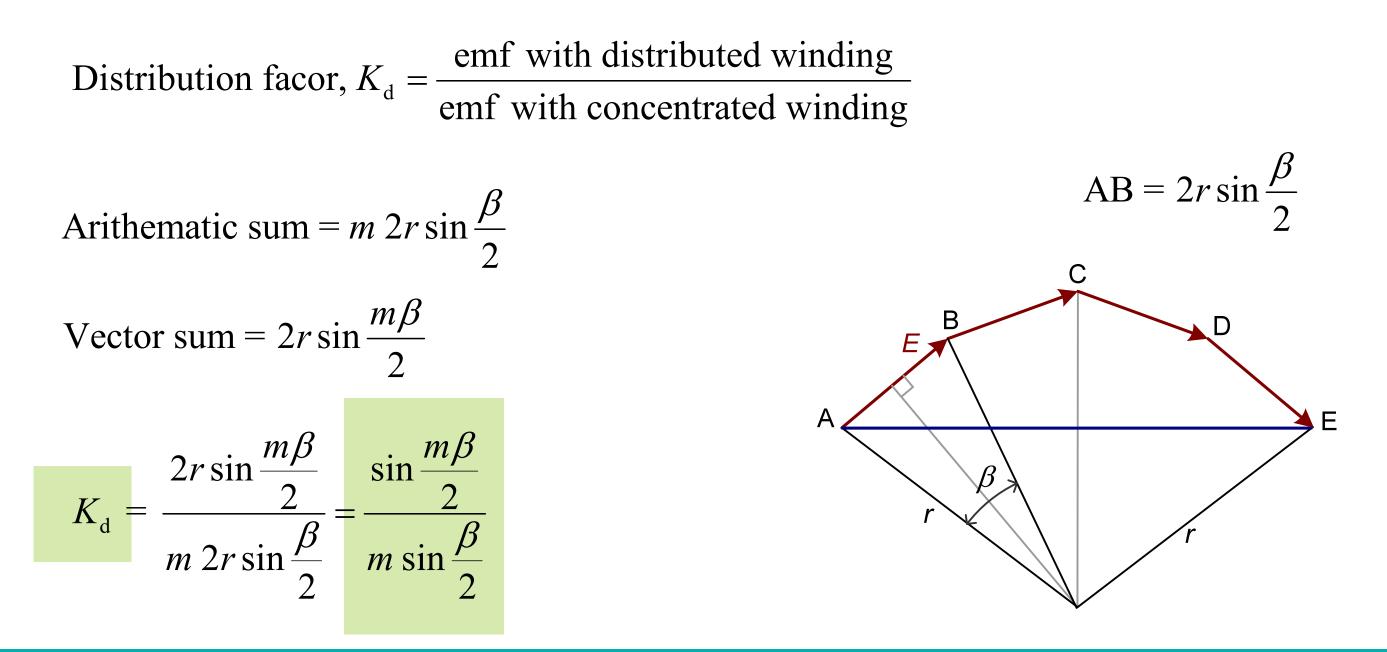
 $m\beta$  = phase spread angle





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## **Distribution factor**





## Example

For a 3 phase 36 slot 4 pole winding find the distribution factor

Slot angle, 
$$\beta = \frac{180}{\text{Slots per pole}} = \frac{180}{9} = 20^{\circ}$$

Slots/pole/phase, 
$$m = \frac{36}{4 \times 3} = 3$$

Distribution factor, 
$$K_{\rm d} = \frac{\sin \frac{m\beta}{2}}{m \sin \frac{\beta}{2}} = \frac{\sin \frac{3 \times 20}{2}}{3 \sin \frac{20}{2}} = 0.956$$

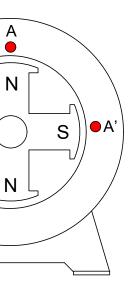


# **EMF Equation**

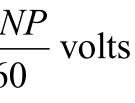
- Z = Number of coil sides in series per phase
- P = Number of poles
- f = Frequency
- N =Speed in RPM
- $\Phi =$  Flux per pole

In one revolution each conductor is cut by  $\Phi P$  webers

$$d\Phi = \Phi P \qquad dt = \frac{60}{N} \qquad \text{Average emf induced} = \frac{d\Phi}{dt} = \frac{\Phi P}{60/N} = \frac{\Phi A}{60}$$
  
Substituting for N Average emf induced =  $\frac{\Phi P}{60} \times \frac{120f}{P} = 2f$ 



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#### $^{c}\Phi$ volts

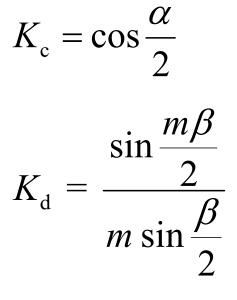


For the total winding, average emf =  $2f\Phi Z$ =  $4f\Phi T$ 

RMS value =  $4.44 f \Phi T$ 

Considering pitch factor and distribution factor,

RMS value of per phase voltage,  $E = 4.44 K_c K_d \Phi f T$  volts



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## Example

A 4 pole 3 phase star connected alternator having 60 slots with 4 conductor per slot runs at 1500 rpm. Coils are short pitched by 3 slots. If the phase spread is 60 degrees, find the line voltage induced fir for a flux per pole of 0.75 Wb distributed sinusoidally in space. All turns per phase are in series.

Slots/pole/phase, 
$$m = \frac{60}{4 \times 3} = 5$$

Slot angle, 
$$\beta = \frac{180}{\text{Slots/pole}} = \frac{180}{15} = 12^{\circ}$$

Short chording angle,  $\alpha = (180 - 144) = 36^{\circ}$ Coil pitch =  $(15-3) \times 12 = 144^{\circ}$ 

Number of turns, 
$$T = \frac{60 \times 4}{2 \times 3} = 40$$
  
 $K_{\rm c} = \cos \frac{\alpha}{2} = \cos \frac{36}{2} = 0.951$ 
 $K_{\rm d} = \frac{\sin \frac{m\beta}{2}}{m \sin \frac{\beta}{2}} = \frac{\sin \frac{5 \times 12}{2}}{5 \times \sin \frac{12}{2}}$ 

Per phase voltage =  $4.44 K_c K_d \Phi f T$ =  $4.44 \times 0.951 \times 0.957 \times 0.75 \times 50 \times 40 = 6061.3$  volts

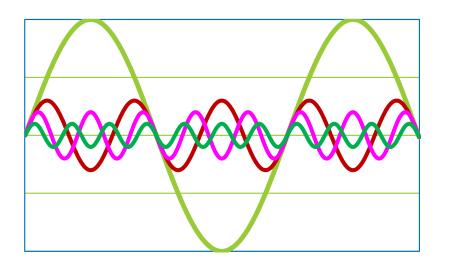
Line voltage = 
$$\sqrt{3} \times V_{\text{ph}}$$
  
=  $\sqrt{3} \times 6061.3 = 10498.5$  volts

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= 0.957

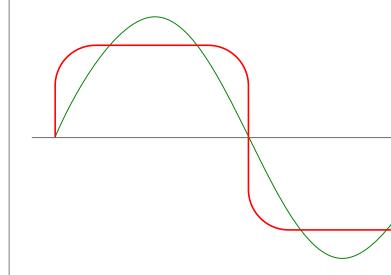


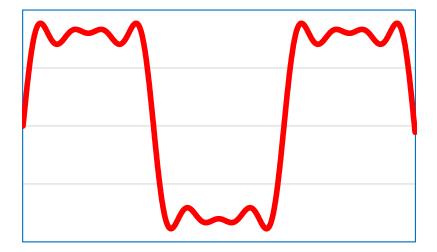
## Harmonics



- Defined as sinusoidal voltages and currents at frequencies other than the fundamental frequency.
- Harmonic frequencies are integer multiples of the fundamental frequency

$$f(x) = a_0 + \sum_{n=0}^{\infty} [a_n \cos(nx) + b_n]$$





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#### sin(nx)]





## K<sub>c</sub> and K<sub>d</sub> for Harmonic Frequencies

$$K_{\rm cn} = \cos\frac{n\alpha}{2}$$

$$K_{\rm dn} = \frac{\sin\frac{mn\beta}{2}}{m\sin\frac{n\beta}{2}}$$

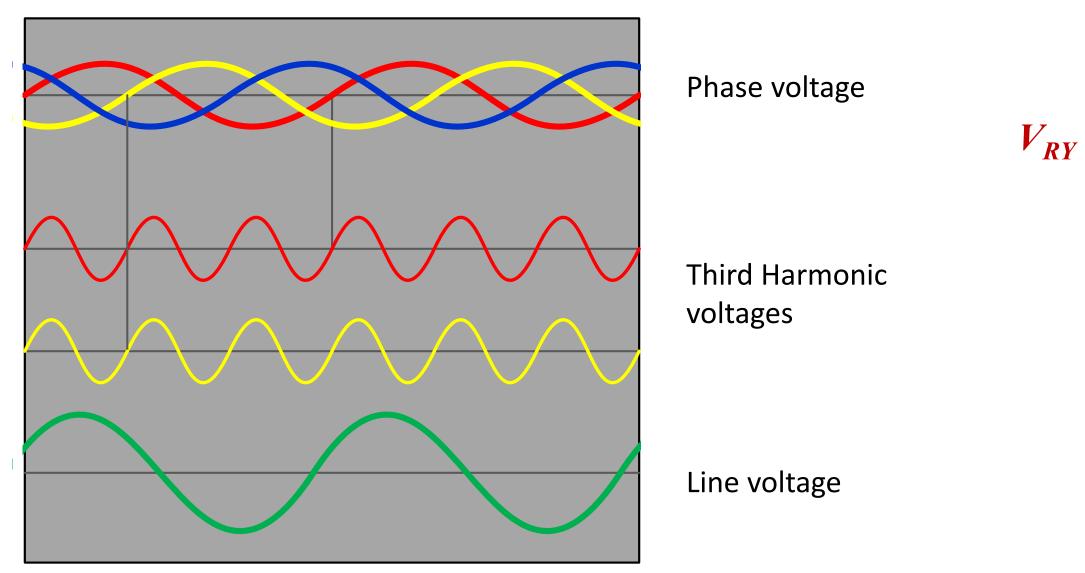
where *n* is the harmonic order

if 
$$n = 5$$
 and  $\alpha = 36^{\circ}$   $K_{c5} = \cos \frac{5 \times 36}{2} = 0$ 

#### Short chording can help to eliminate harmonics



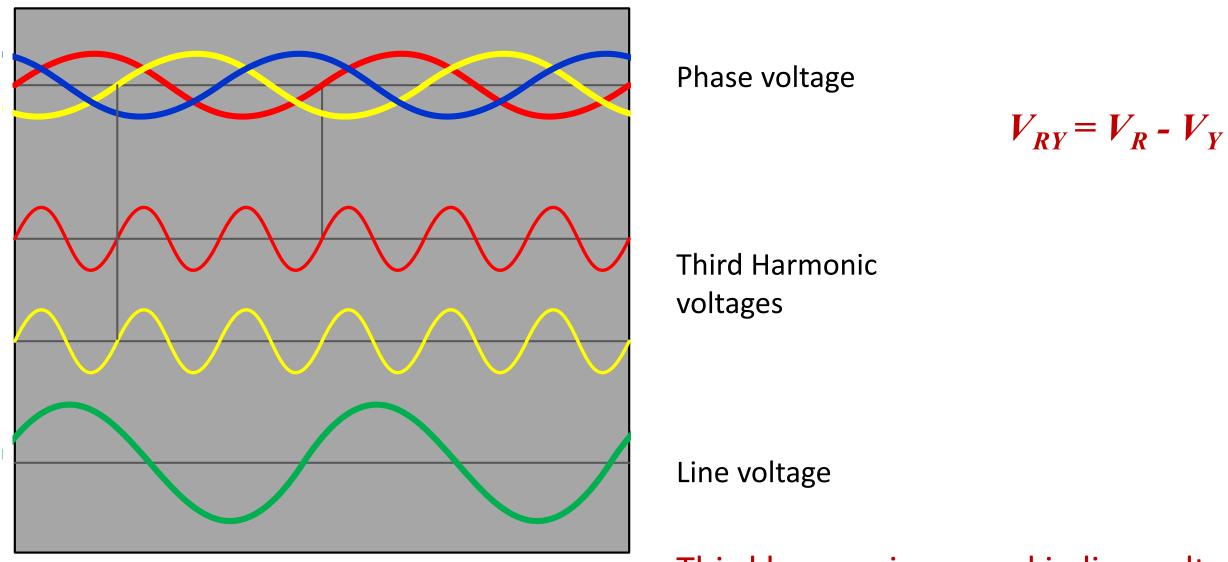
## Line voltage with harmonics in generated emf







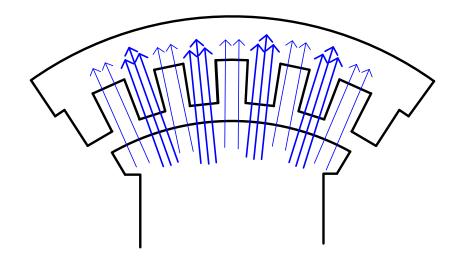
## Line voltage with harmonics in generated emf

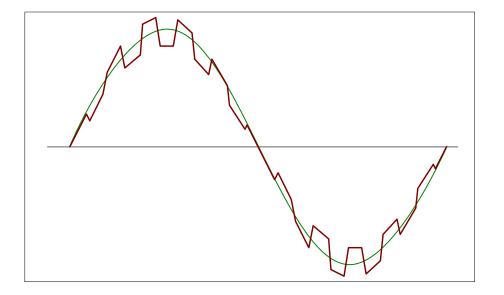


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#### Third harmonics cancel in line voltage

## **Slot Harmonics**





- Distortion of flux occur due to variation of reluctance between the slot area and tooth area
- Distortion of flux produce distortion in voltage waveform which is known as slot harmonics
- Slot harmonics is reduced either by skewing of field poles or by incorporating fractional slot winding

#### 4 February 2020

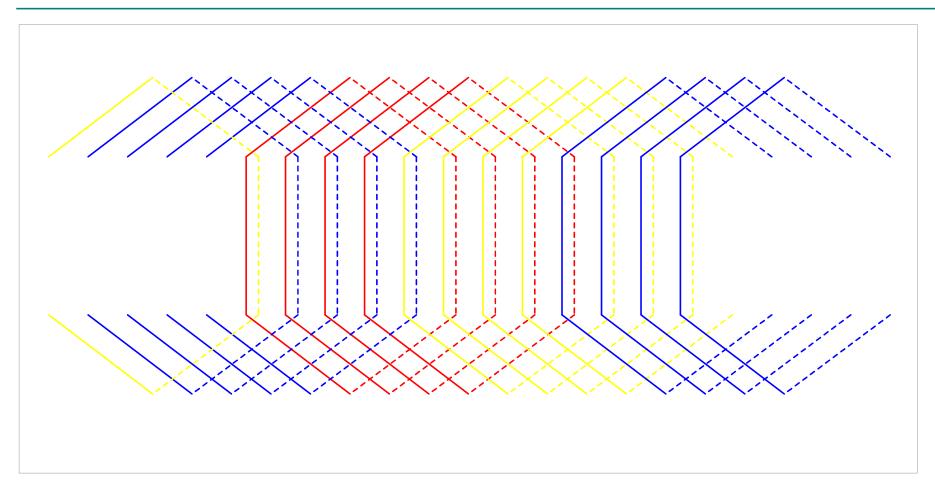


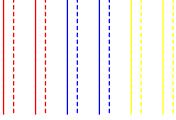
# Methods for Elimination of Harmonics

- 120 Degrees phase spread
  - Eliminates 3<sup>rd</sup> order harmonics
- Short Chording
  - Eliminates 5<sup>th</sup> and 7<sup>th</sup> order harmonics
- Fractional slot winding
  - Eliminates slot harmonics
- Skewing of field poles
  - Eliminates slot harmonics
- Star connection
  - Eliminates triplen (order 3, 9, 15 etc) harmonics

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## 120 Degree Phase Spread Winding



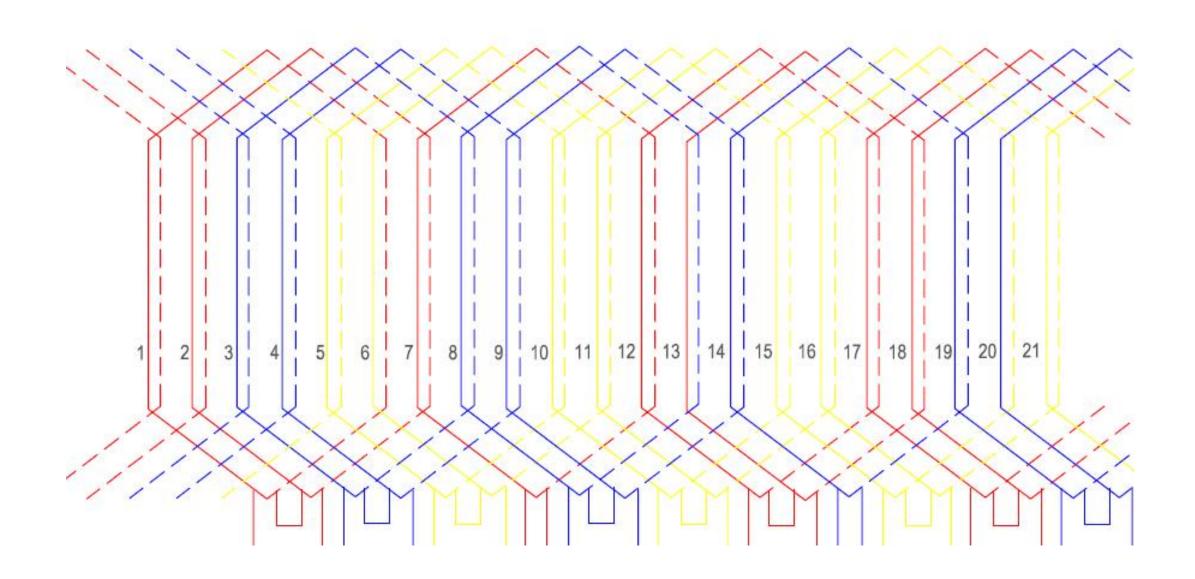


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## **Fractional Slot Winding**





## Example

Calculate the rms value of induced voltage per phase of a 3 phase, 10 pole, 50 Hz, alternator with 2 slots per pole per phase and 4 conductor per slot in 2 layers. The coil span is 150 degrees. Flux per pole has a fundamental component of 0.12 Wb and a 20 % third harmonic component. Also find the line voltage.

Slots/pole/phase, m = 2

Slots/pole =  $2 \times 3 = 6$ 

Slot angle, 
$$\beta = \frac{180}{\text{Slots/pole}} = \frac{180}{6} = 30^{\circ}$$

Short chording angle,  $\alpha = (180 - 150) = 30^{\circ}$ 

Number of turns, 
$$T = \frac{10 \times 2 \times 4}{2} = 40$$



$$K_{\rm c} = \cos\frac{\alpha}{2} = \cos\frac{30}{2} = 0.966 \qquad \qquad K_{\rm d} = \frac{\sin\frac{m\beta}{2}}{m\sin\frac{\beta}{2}} = \frac{\sin\frac{2\times30}{2}}{2\times\sin\frac{30}{2}} = 0.$$

Per phase fundamental voltage = 4.44  $K_c K_d \Phi f T$  $= 4.44 \times 0.966 \times 0.966 \times 0.12 \times 50 \times 40 = 995$  volts

$$K_{c3} = \cos\frac{3\alpha}{2} = \cos\frac{3\times30}{2} = 0.707 \qquad K_{d3} = \frac{\sin\frac{mn\beta}{2}}{m\sin\frac{n\beta}{2}} = \frac{\sin\frac{2\times3\times30}{2}}{2\times\sin\frac{3\times30}{2}}$$

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#### .966

#### = 0.707



$$\Phi_3 = \frac{0.2 \times 0.12}{3} = 0.008 \text{ Wb} \qquad f_3 = 150 \text{ Hz}$$

Per phase third harmonic voltage = 4.44  $K_{c3} K_{d3} \Phi_3 f_3 T$  $= 4.44 \times 0.707 \times 0.707 \times 0.008 \times 150 \times 40 = 106$  volts

Per phase voltage = 
$$\sqrt{E_1^2 + E_3^2}$$
  
=  $\sqrt{995^2 + 106^2}$  = 1000 volts

Line voltage = 
$$\sqrt{3} \times 995 = 1723.4$$
 volts





